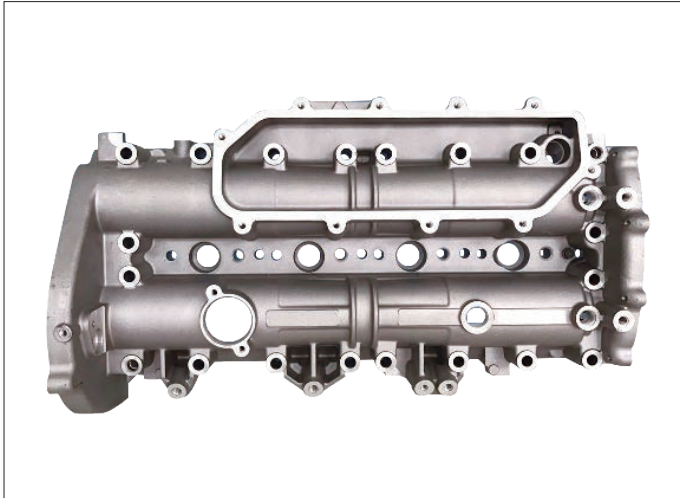


## 缸盖夹具案例

### Cylinder Head Fixture Solution for Automotive Products



#### 工件名称

缸盖

#### 材料

锻造铝合金

#### 加工内容

钻孔, 镗孔, 精镗, 深孔, 攻丝, 测量, 扩孔, 铰孔, 打标, 刷毛刺, 倒角

#### Workpiece

Cylinder Head

#### Material

Cast aluminum alloy

#### Machining job

Drilling, boring, fine boring, deep-hole drilling, tapping, measuring, counter boring, reaming, marking, brushing, chamfering

缸盖夹具 Cylinder Head Fixture



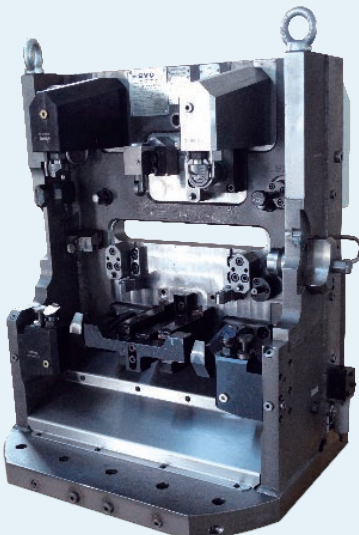
#### 产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：双主轴卧式加工中心
- 销孔定位
- 双工位夹具
- 客制化刀具库

#### Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Double spindle horizontal machine center
- Pin hole positioning
- 2 clamping nests
- Customized cutting tools holder

缸盖夹具 Cylinder Head Fixture



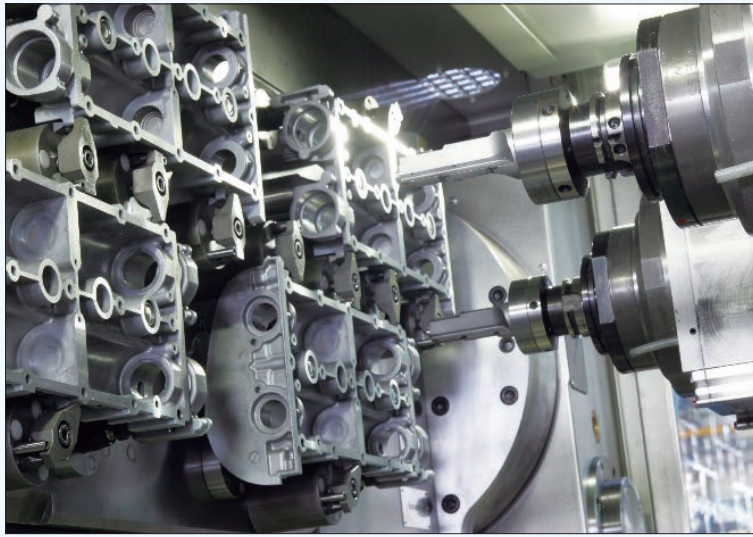
#### 产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 销孔定位
- 兼容多种产品
- 刀具夹具总包服务

#### Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Pin hole positioning
- Compatible with various types of workpiece
- Whole package service of cutting tools and fixture

缸盖夹具 Cylinder Head Fixture



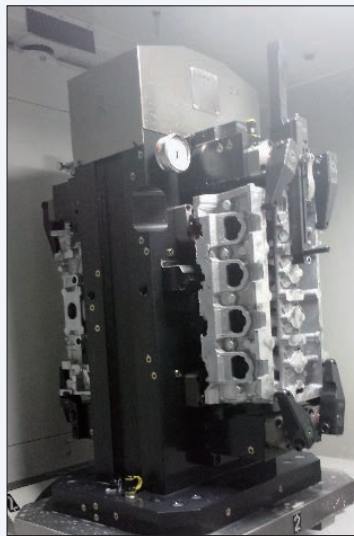
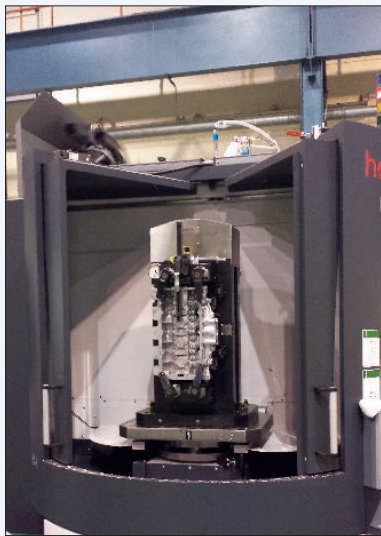
**产品描述与特征：**

- 精度要求： $\pm 0.01\text{mm}$
- 使用机床：双主轴卧式加工中心
- 销孔定位
- 四工位夹具

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Double spindle horizontal machine center
- Pin hole positioning
- 4 clamping nests

缸盖夹具 Cylinder Head Fixture



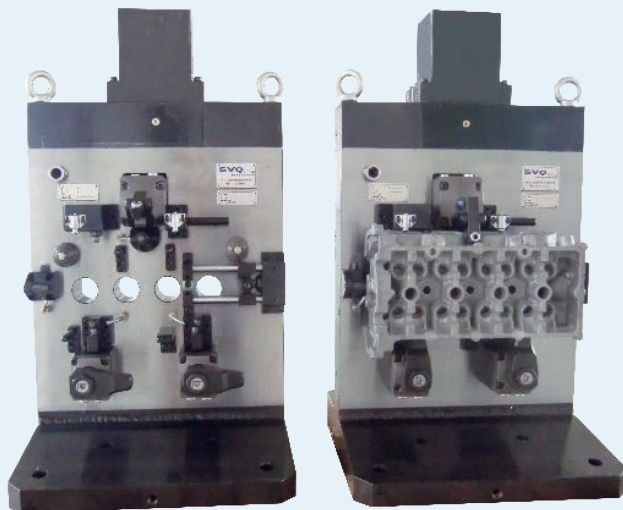
**产品描述与特征：**

- 精度要求： $\pm 0.01\text{mm}$
- 使用机床：卧式加工中心
- 销孔定位
- 双工位夹具

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- 2 clamping nests

缸盖夹具 Cylinder Head Fixture



**产品描述与特征：**

- 精度要求： $\pm 0.01\text{mm}$
- 使用机床：卧式加工中心
- 销孔定位

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning