

## 阀盖阀体夹具案例

### Valve Cover and Valve Body Fixture Solution for Automotive Products



#### 工件名称

阀盖, 阀体

#### 材料

铸造铝合金

#### 加工内容

钻孔, 铣面, 粗铣, 精铣, 镗孔, 攻丝, 铰孔

#### Workpiece

Valve cover, valve body

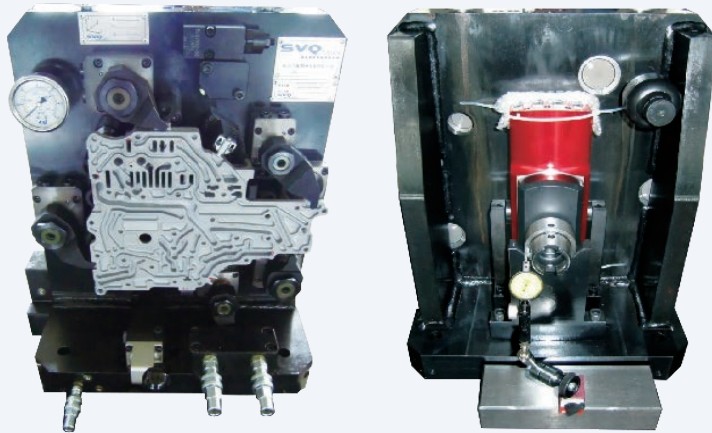
#### Material

Cast aluminum alloy

#### Machining job

Drilling, milling, rough milling, fine milling, boring, tapping, reaming

阀体夹具 Valve Body Fixture



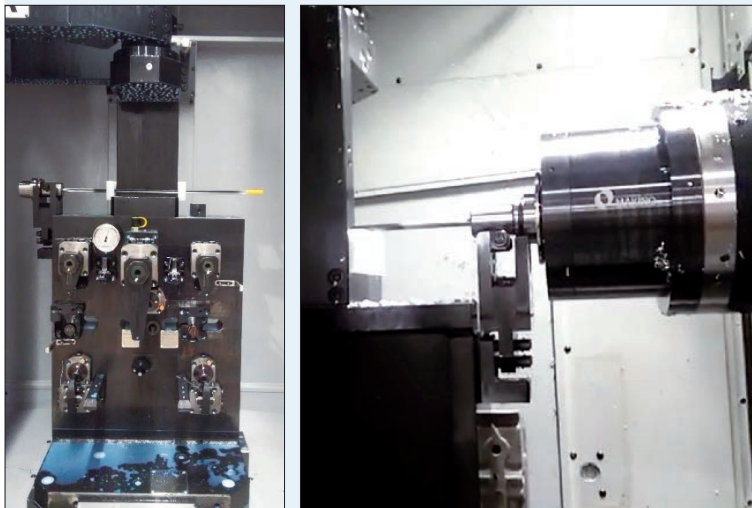
#### 产品描述与特征:

- 精度要求:  $\pm 0.01\text{mm}$
- 使用机床: 卧式加工中心
- 销孔定位
- 客制化刀具库
- 刀具夹具总包服务

#### Product Description and Characteristics:

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Customized cutting tools holder
- Whole package service of cutting tools and fixture

阀体夹具 Valve Body Fixture



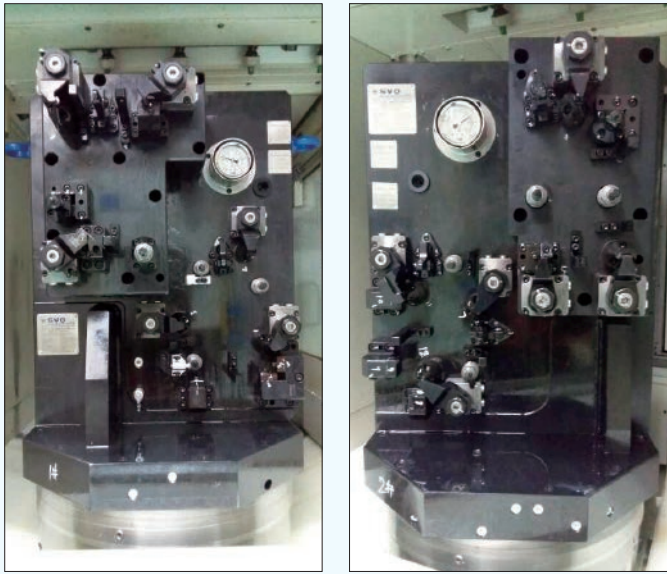
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#### Product Description and Characteristics:

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
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- Customized cutting tools holder
- Whole package service of cutting tools and fixture

阀体夹具 Valve Body Fixture



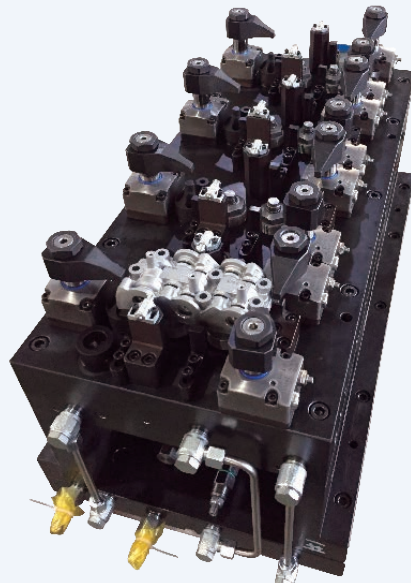
产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 销孔定位
- 双工位夹具
- 刀具夹具总包服务

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Pin hole positioning
- 2 clamping nests
- Whole package service of cutting tools and fixture

阀体夹具 Valve Body Fixture



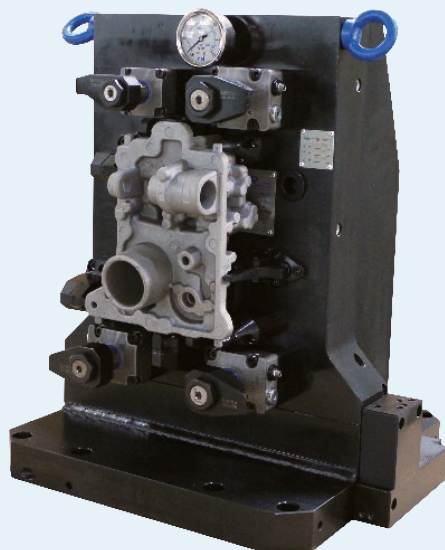
产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：立式加工中心
- 销孔定位
- 四工位夹具
- 刀具夹具总包服务

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Vertical machine center
- Pin hole positioning
- 4 clamping nests
- Whole package service of cutting tools and fixture

阀体夹具 Valve Body Fixture



产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 销孔定位
- 刀具夹具总包服务

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Pin hole positioning
- Whole package service of cutting tools and fixture