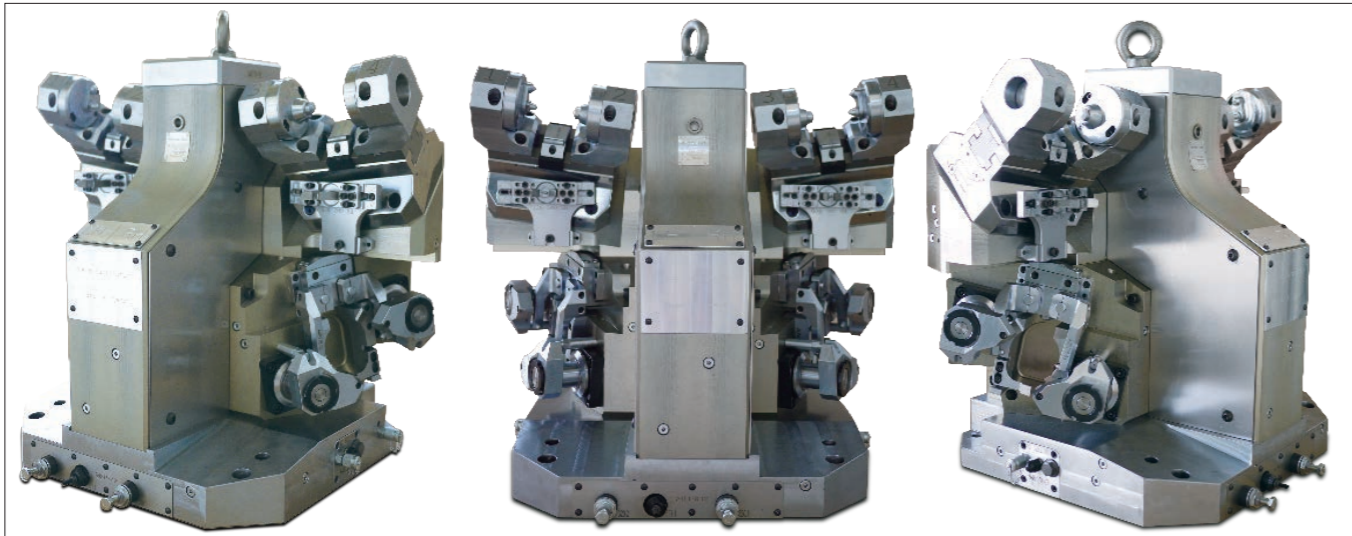


产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 外型定位
- 双工位夹具
- 金属零件表面特殊处理
- 兼容多种产品
- 自制非标定心机构

Product Description and Characteristics:

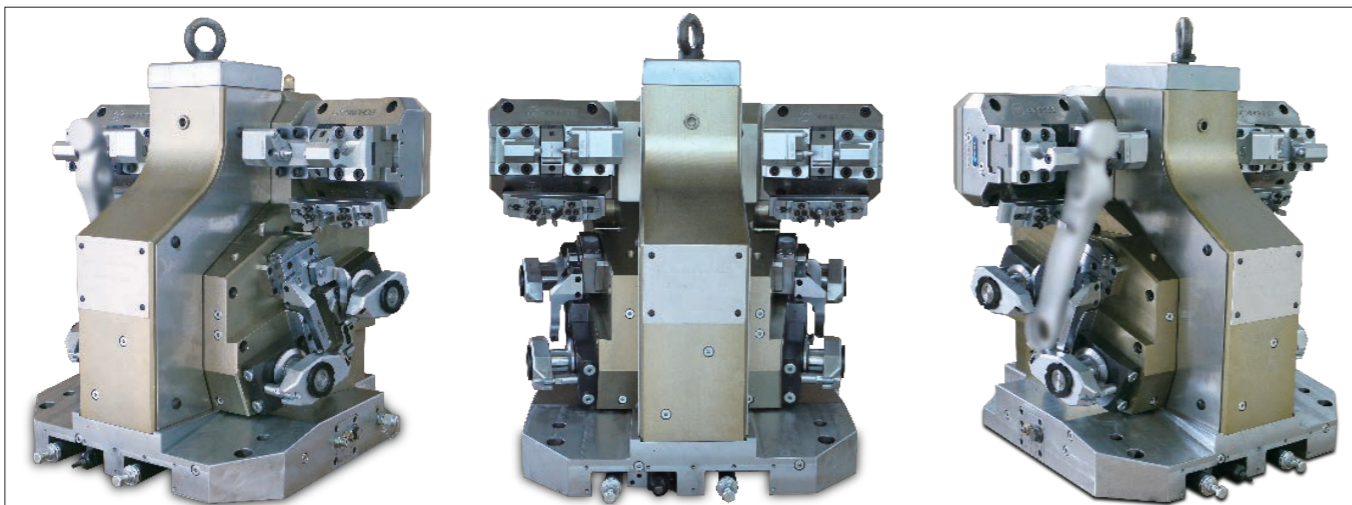
- Machining accuracy: ± 0.01mm
- Machining Center: Horizontal machine center
- Shape positioning
- 2 clamping nests
- Special surface treatment on the metal parts
- Compatible with various types of workpiece
- Self-made non-standard centering system


产品描述与特征：

- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 外型定位
- 双工位夹具
- 金属零件表面特殊处理
- 兼容多种产品
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控制臂夹具案例 Control Arm Fixture Solution for Automotive Products



工件名称	控制臂
材料	锻造铝合金
加工内容	铣面，镗孔，精镗，倒角，套镗
Workpiece	Control arm
Material	Cast aluminum alloy
Machining job	Milling, boring, fine boring, chamfering, spot boring

产品描述与特征：

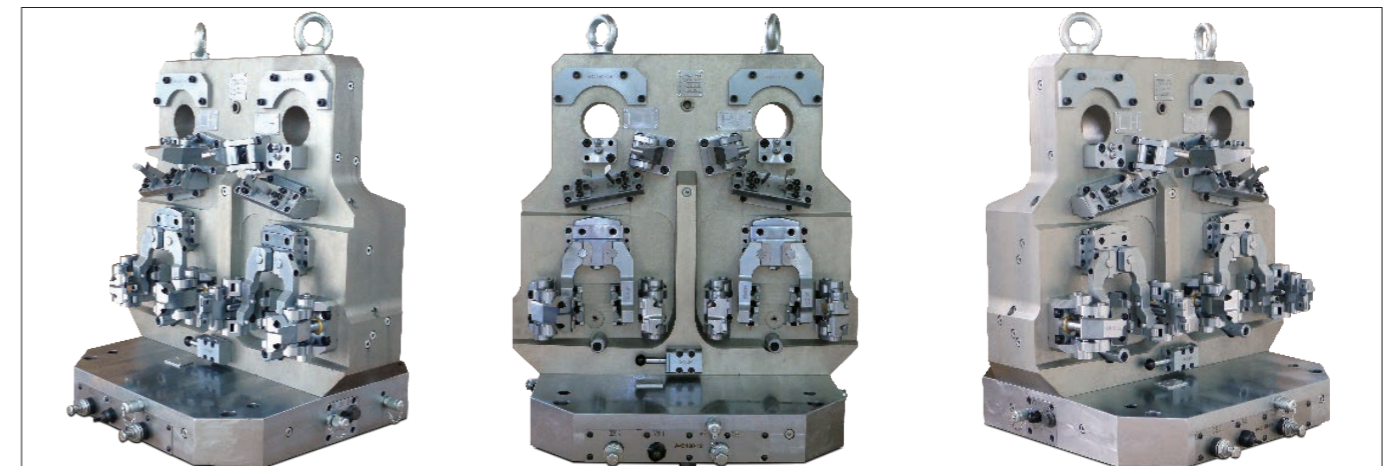
- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 外型与球头销定位
- 四工位夹具
- 金属零件表面特殊处理
- 兼容多种产品
- 自制非标定心机构
- 自制非标夹紧油缸

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Shape and ball pin positioning
- 4 clamping nests
- Special surface treatment on the metal parts
- Compatible with various types of workpiece
- Self-made non-standard centering system
- Self-made non-standard hydraulic clamping cylinders



自制非标夹紧油缸，表面特殊处理
Self-made non-standard hydraulic clamping cylinders with special surface treatment

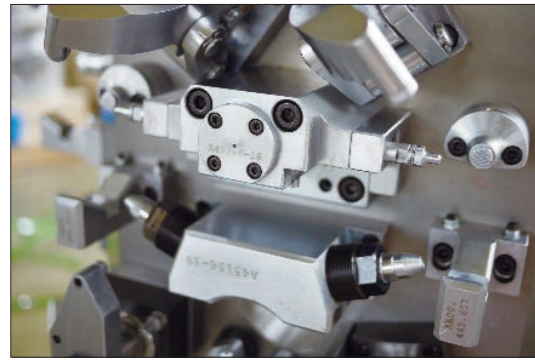


产品描述与特征：

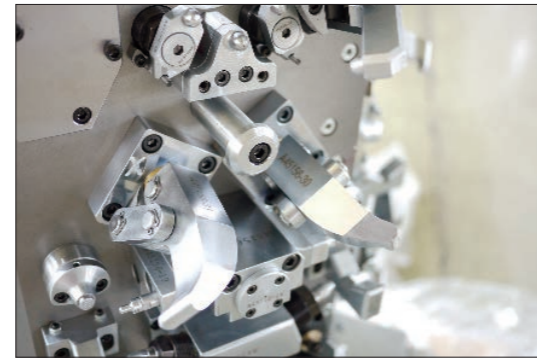
- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 外型与球头销定位
- 四工位夹具
- 金属零件表面特殊处理
- 自制非标定心机构
- 自制非标夹紧油缸

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Shape and ball pin positioning
- 4 clamping nests
- Special surface treatment on the metal parts
- Self-made non-standard centering system
- Self-made non-standard hydraulic clamping cylinders



自制非标定心机构，表面特殊处理
Self-made non-standard centering system with special surface treatment



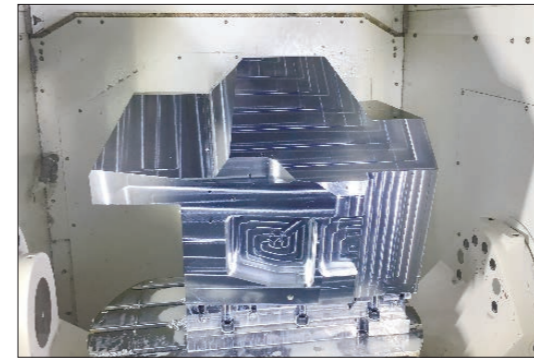
自制非标夹紧油缸，表面特殊处理
Self-made non-standard hydraulic clamping cylinders with special surface treatment

产品描述与特征：

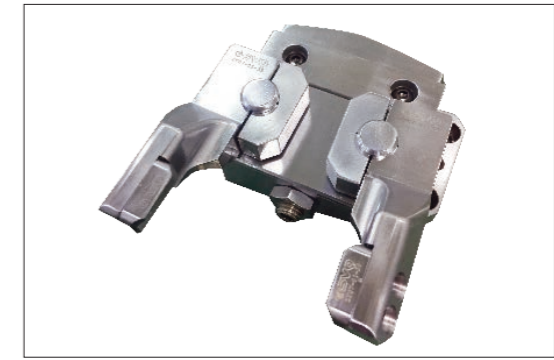
- 精度要求：± 0.01mm
- 使用机床：卧式加工中心
- 外型与球头销定位
- 四工位夹具
- 金属零件表面特殊处理
- 自制非标定心机构
- 自制非标夹紧油缸

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
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- Special surface treatment on the metal parts
- Self-made non-standard centering system
- Self-made non-standard hydraulic clamping cylinders



夹具体於五轴加工中心完成，保证空间角度精度
Fixture body machined on 5-axis machine center to ensure the precision for space angles



自制非标定心机构，表面特殊处理
Self-made non-standard centering system with special surface treatment

